**FIG. 1**

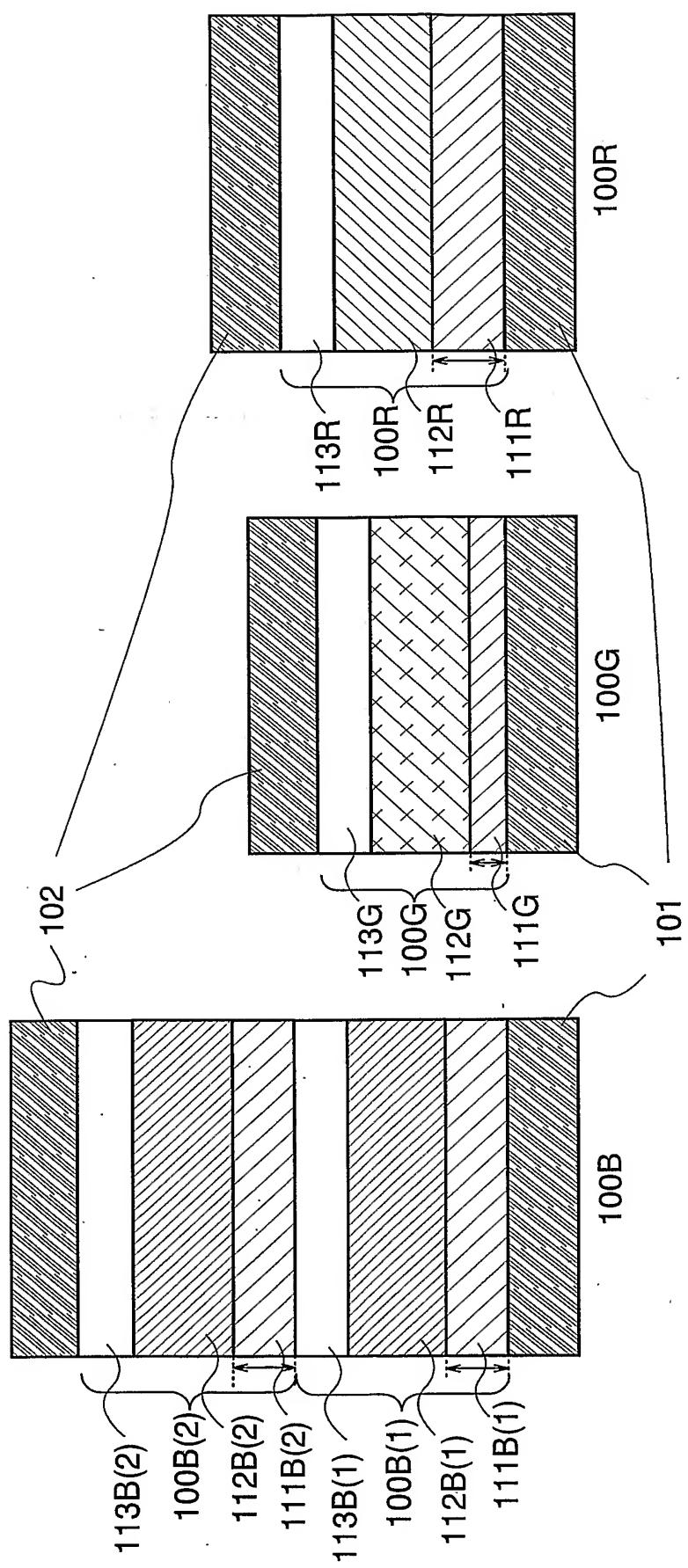
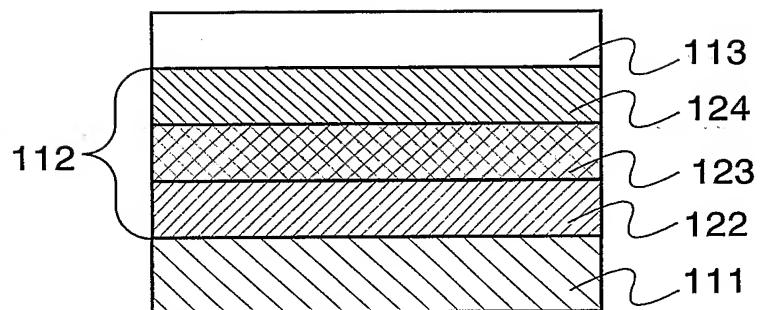
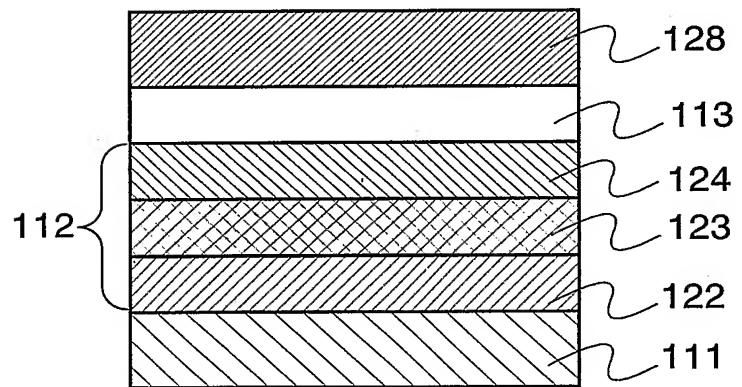


FIG. 2

**FIG. 3****FIG. 4**

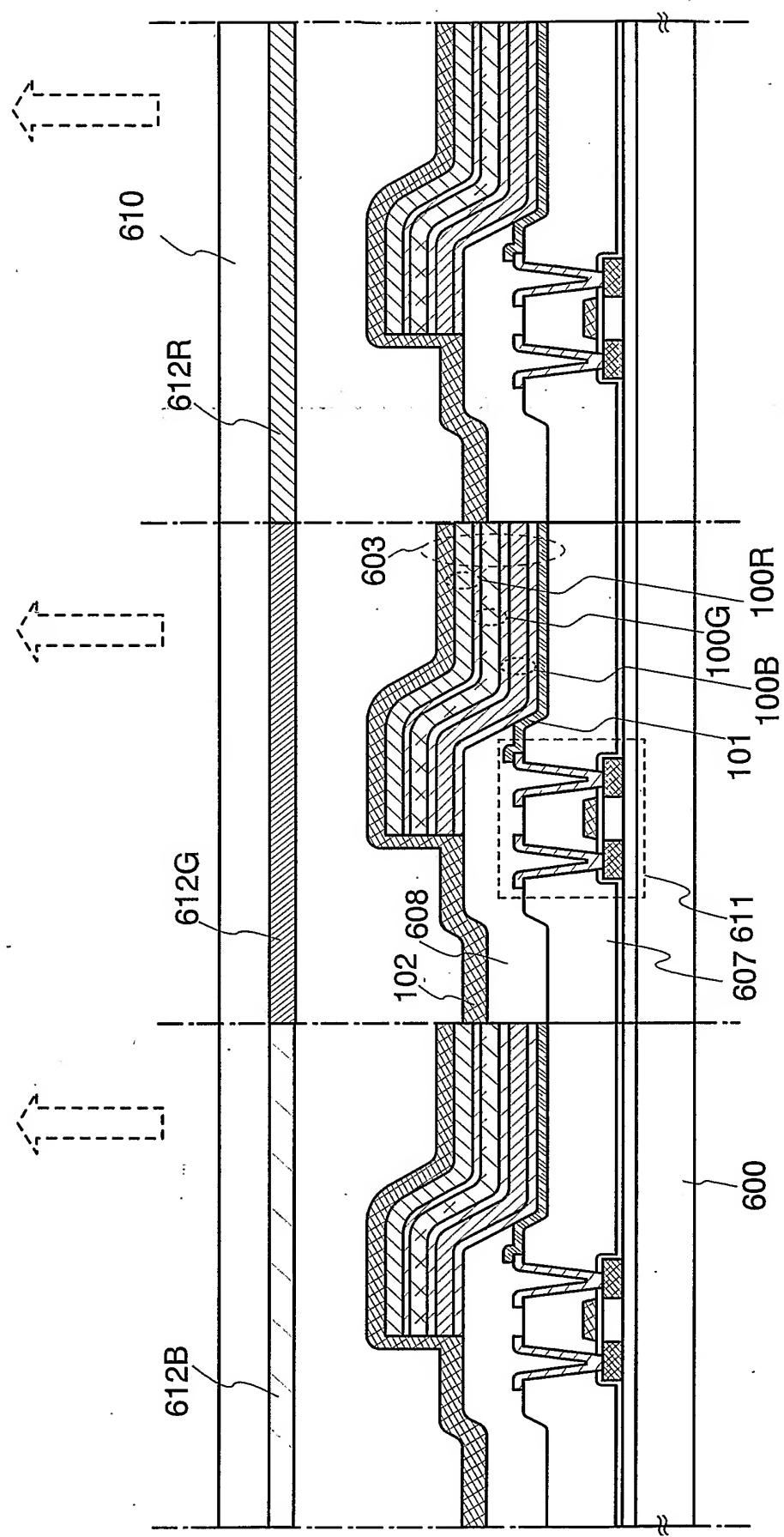


FIG. 5

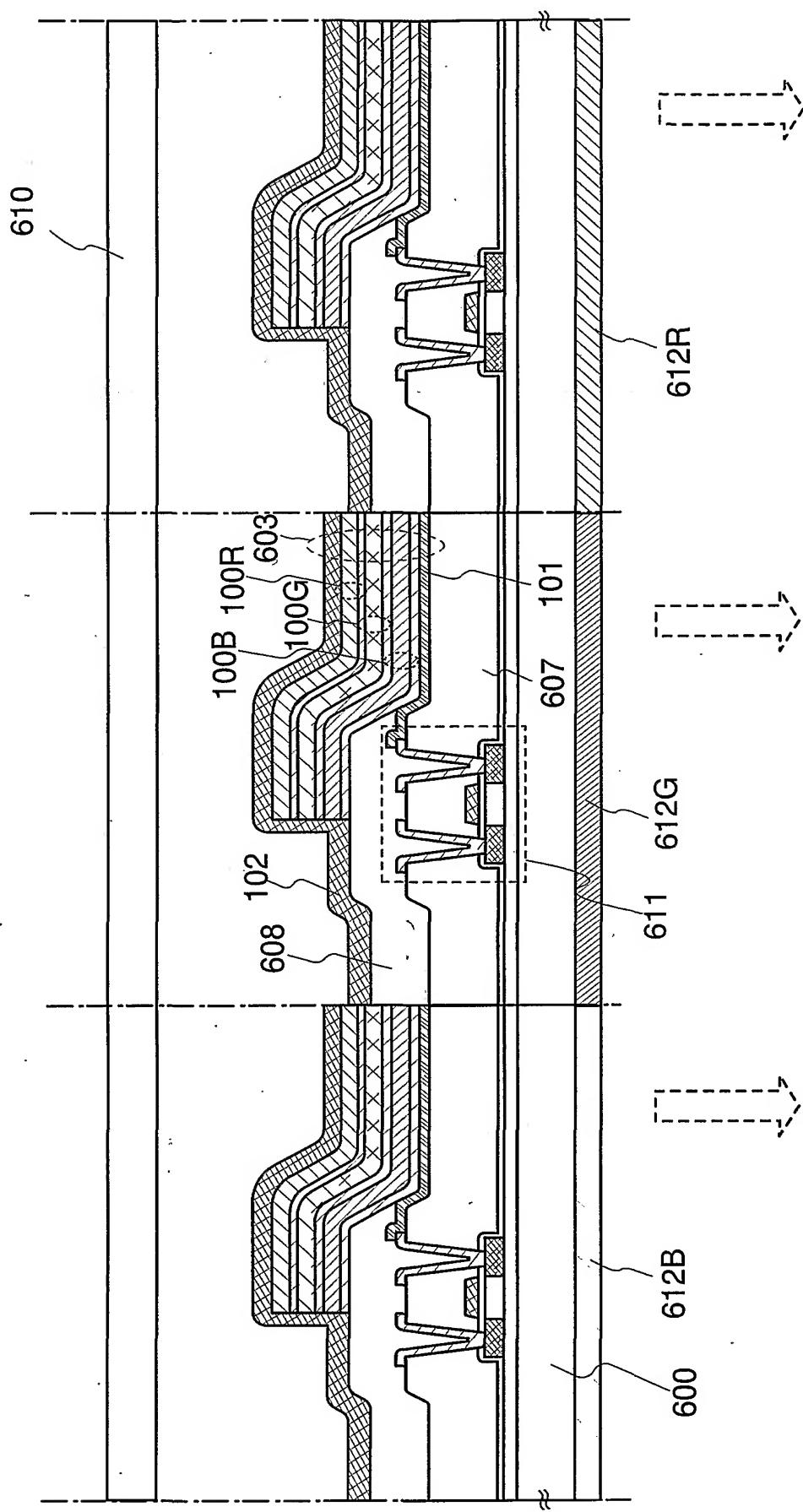


FIG. 6

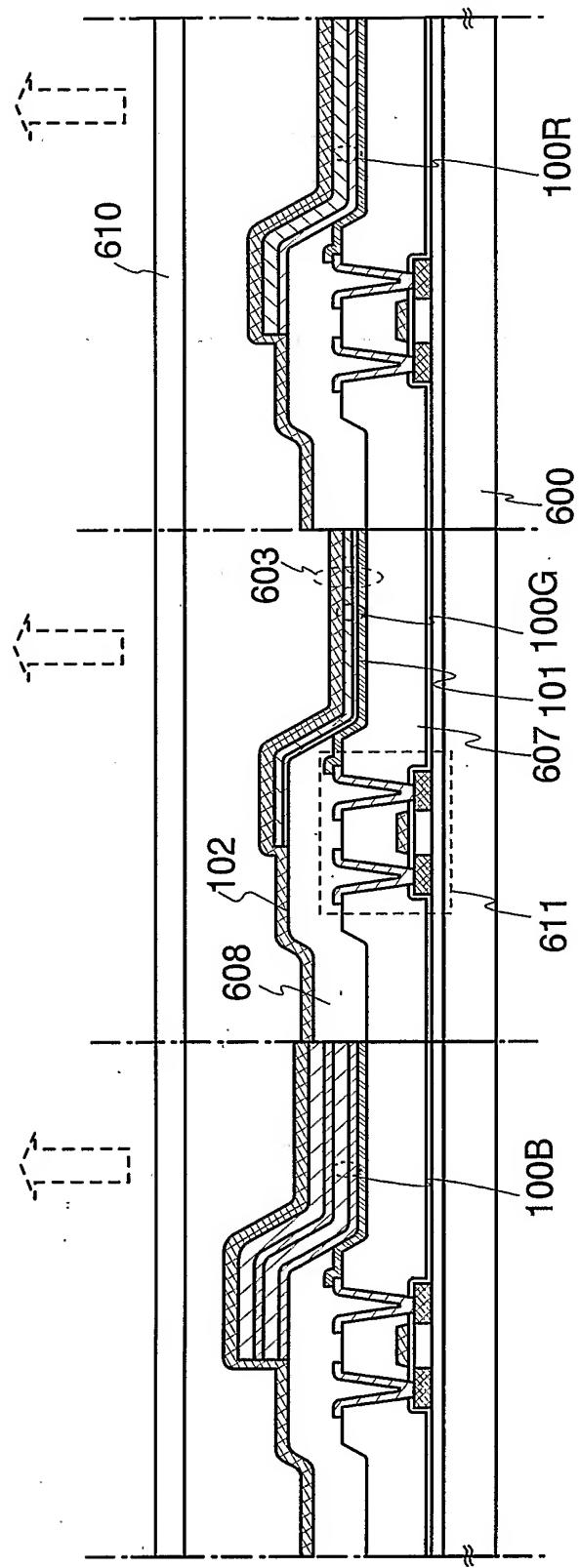


FIG. 7

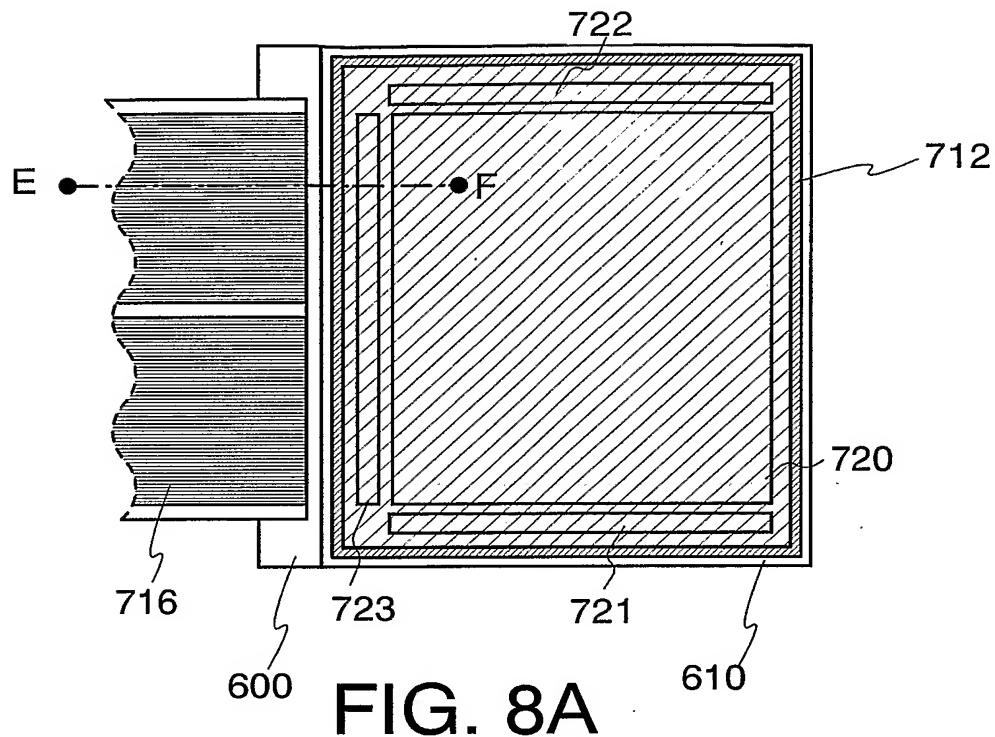


FIG. 8A

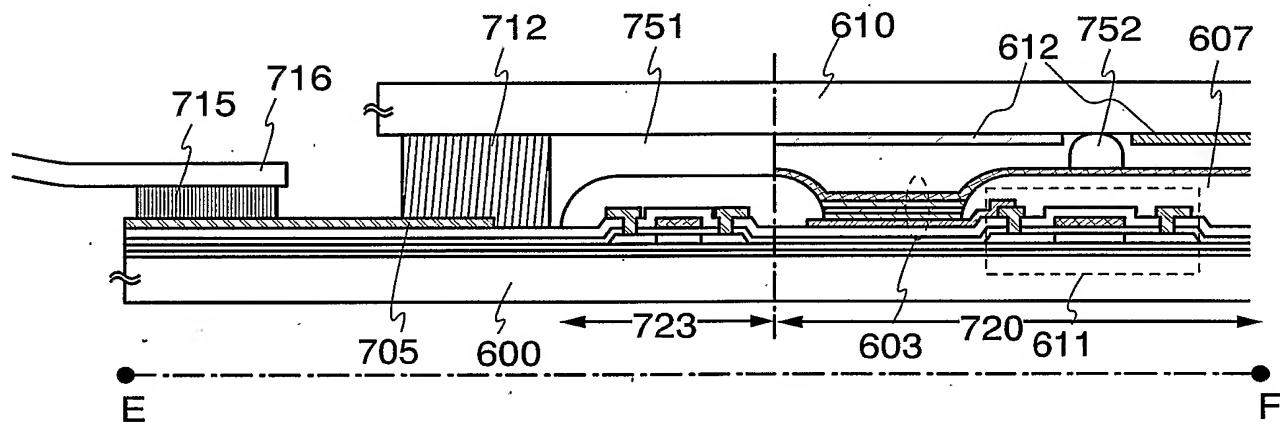


FIG. 8B

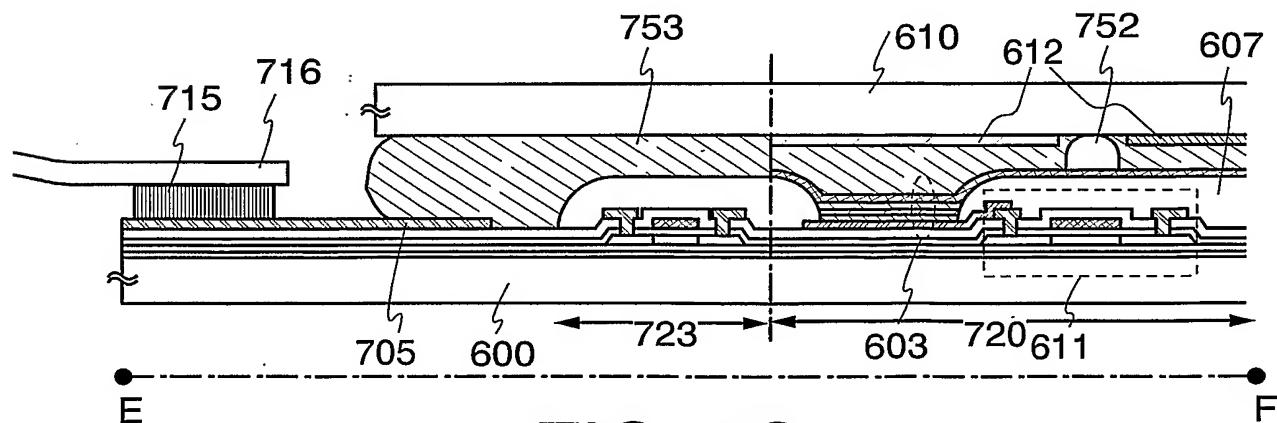


FIG. 8C

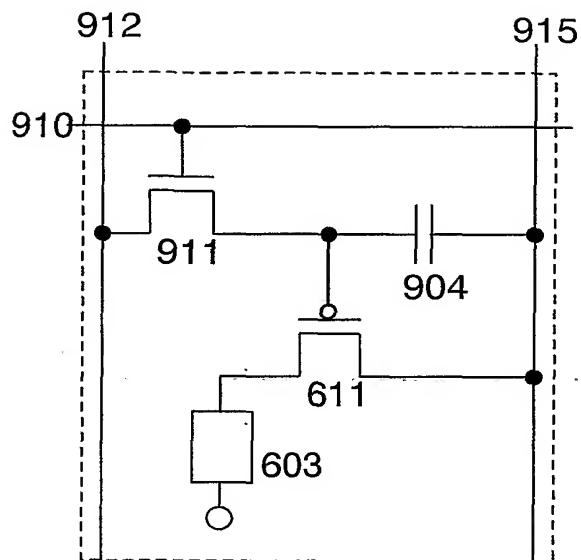


FIG. 9A

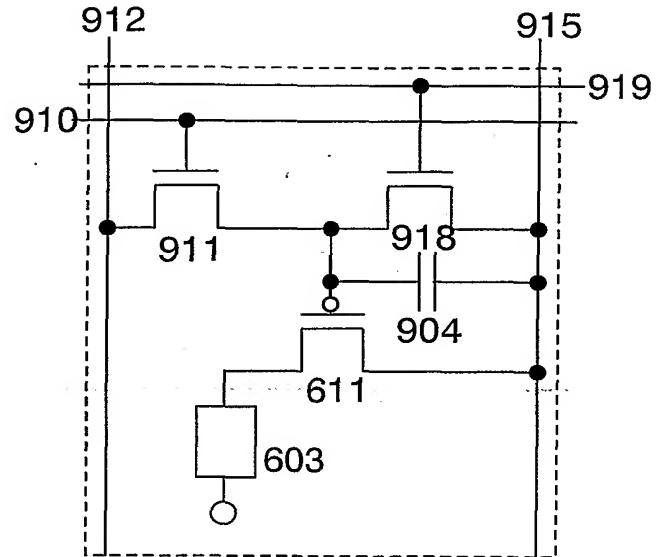


FIG. 9B

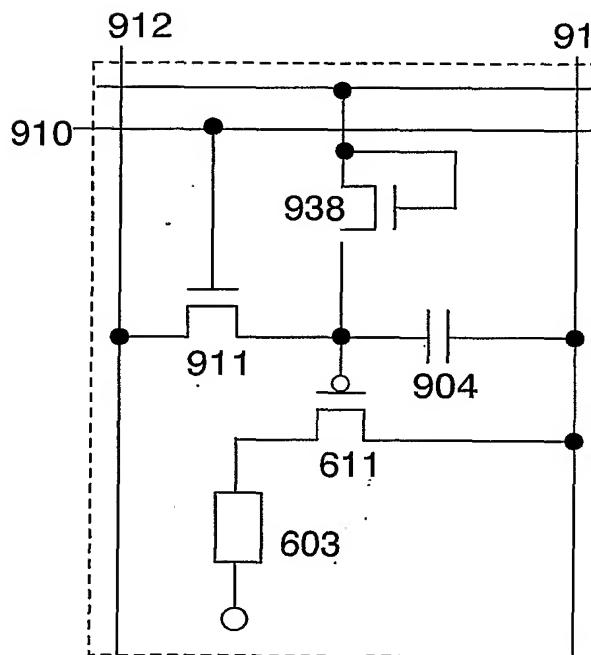


FIG. 9C

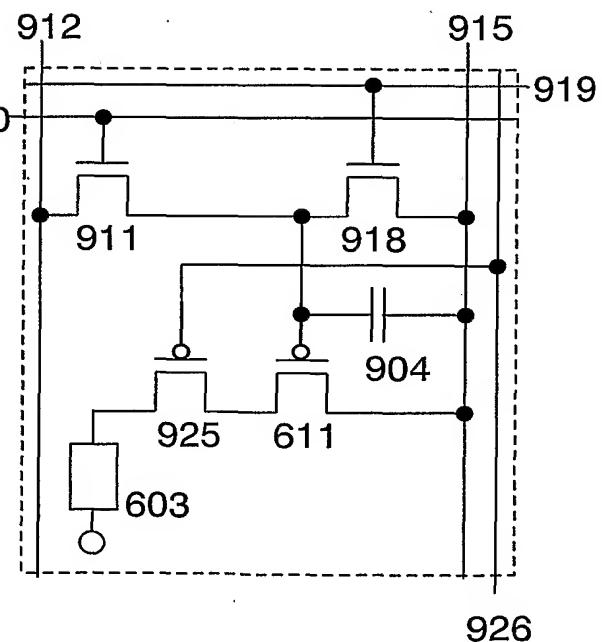


FIG. 9D

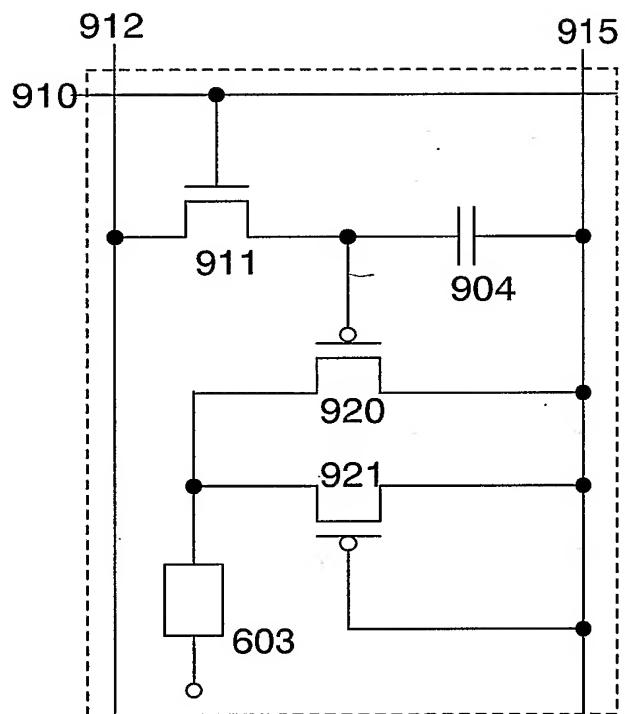
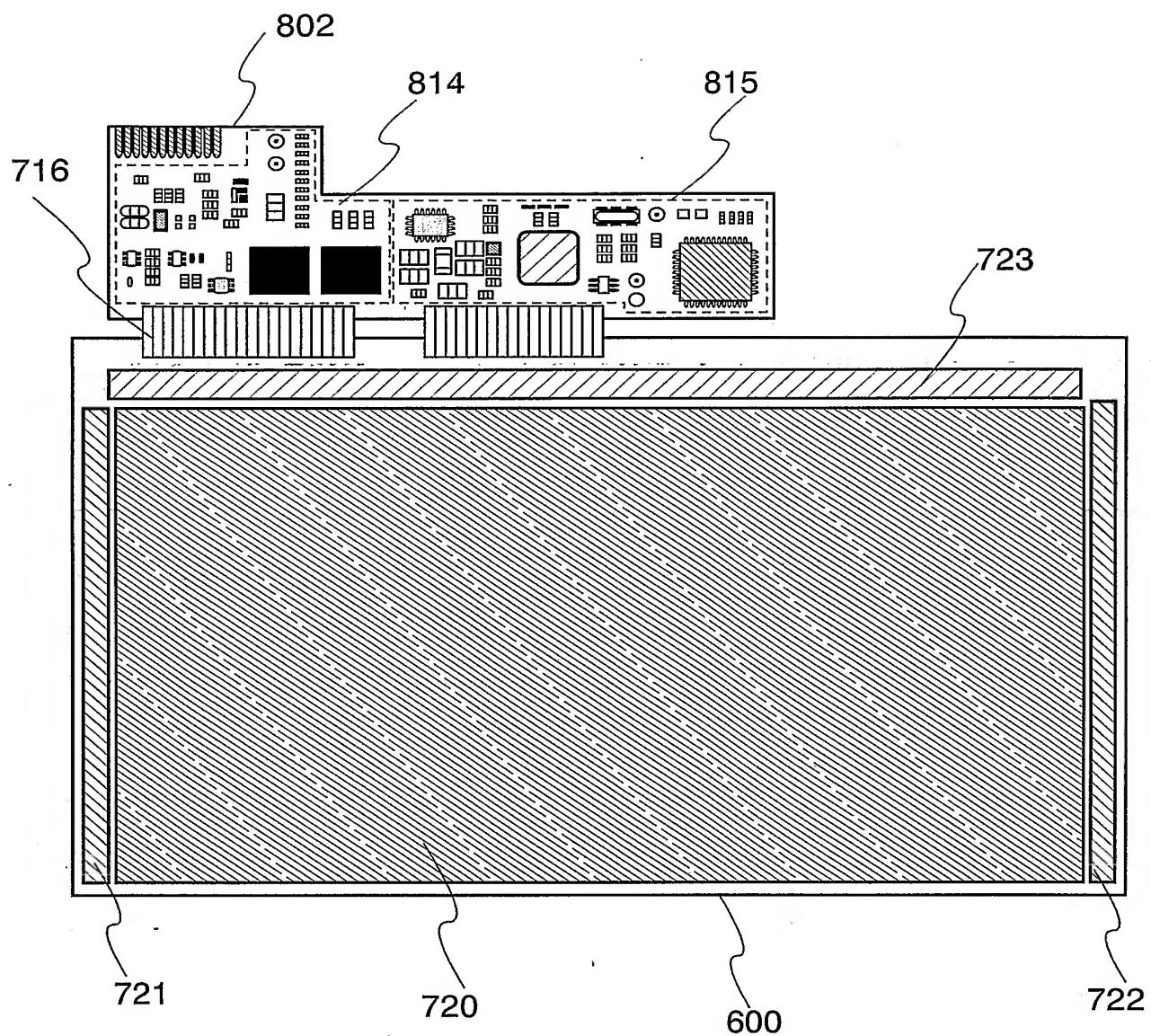
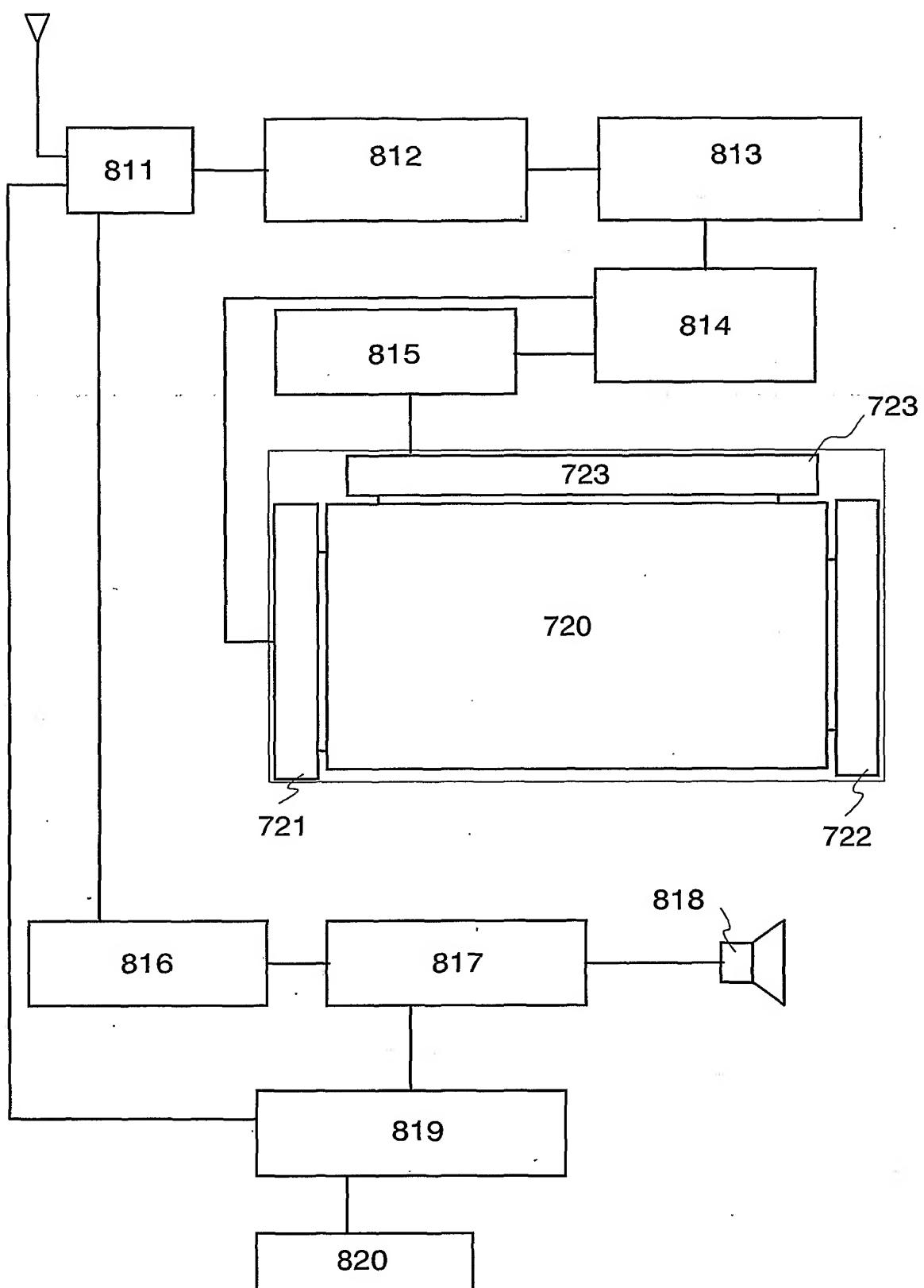


FIG. 10

**FIG. 11**

**FIG. 12**

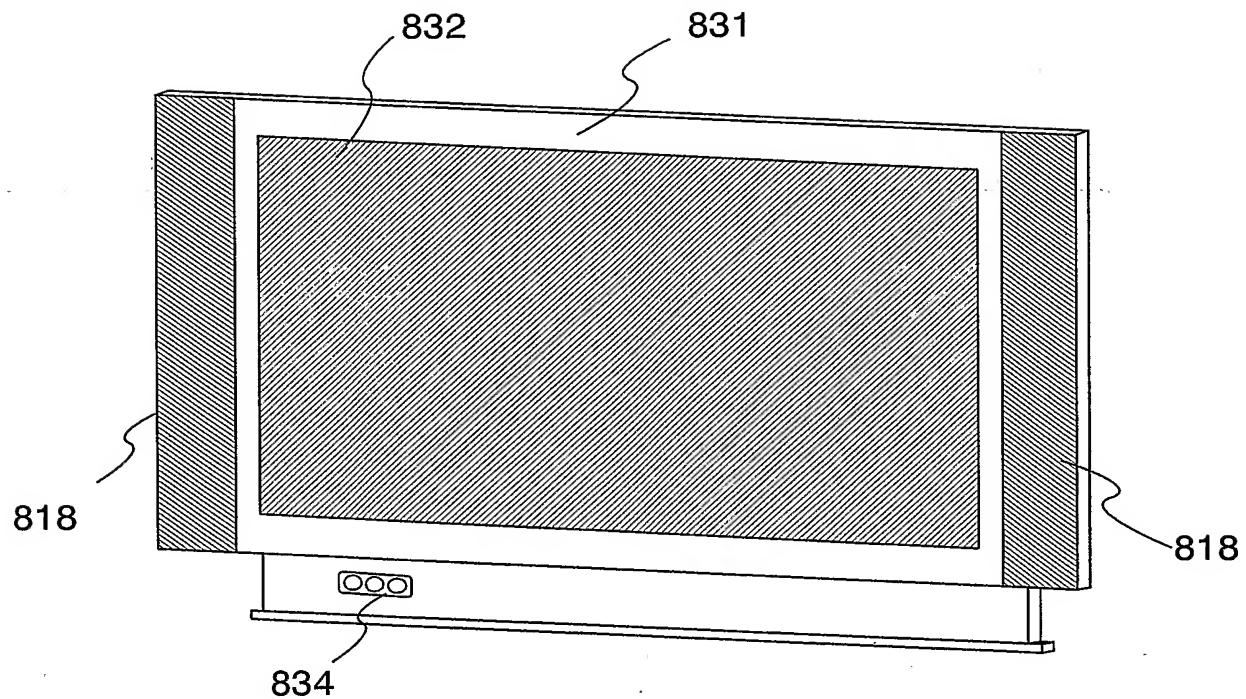


FIG. 13

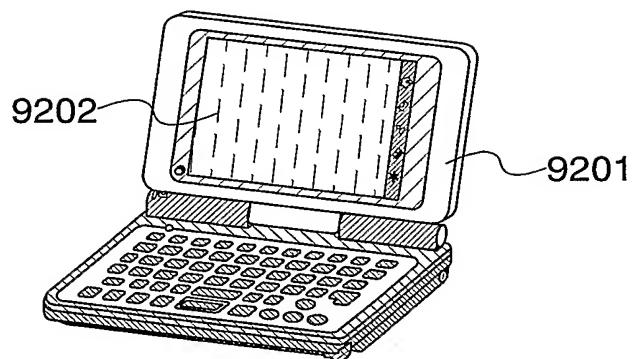


FIG. 14A

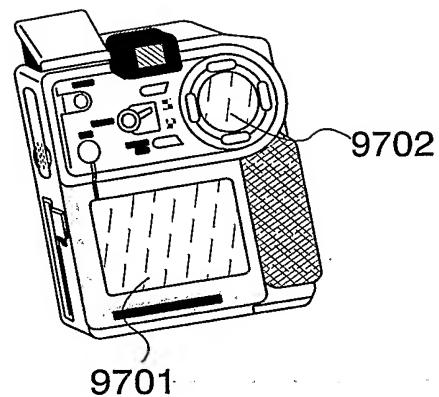


FIG. 14B

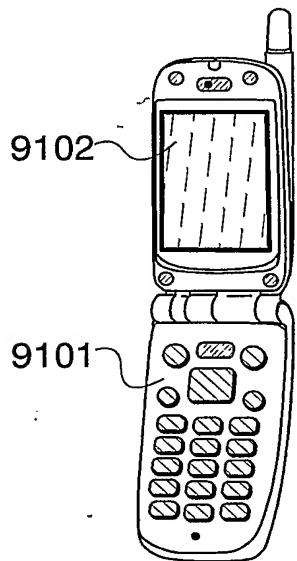


FIG. 14C

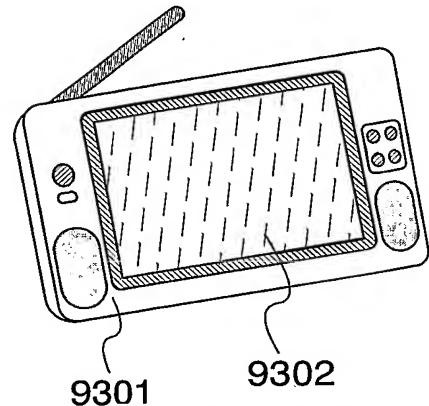


FIG. 14D

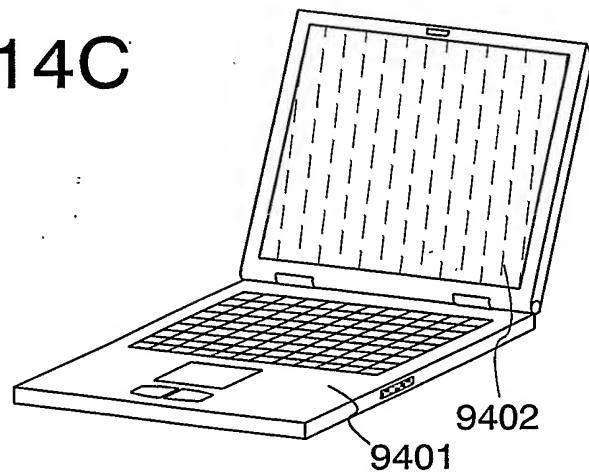


FIG. 14E

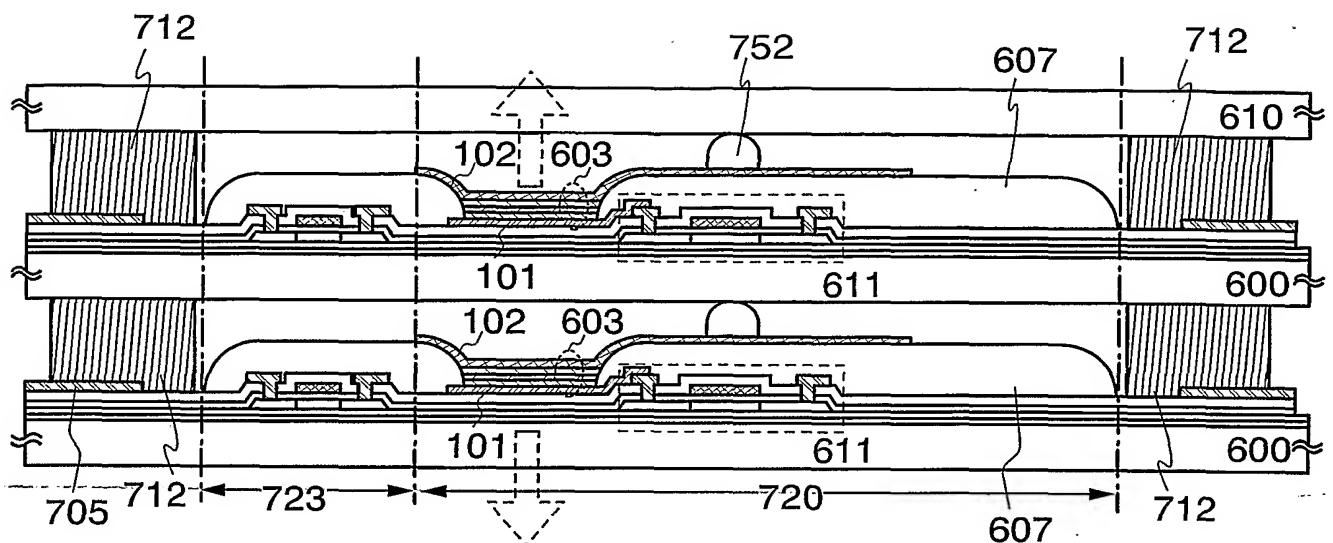


FIG. 15A

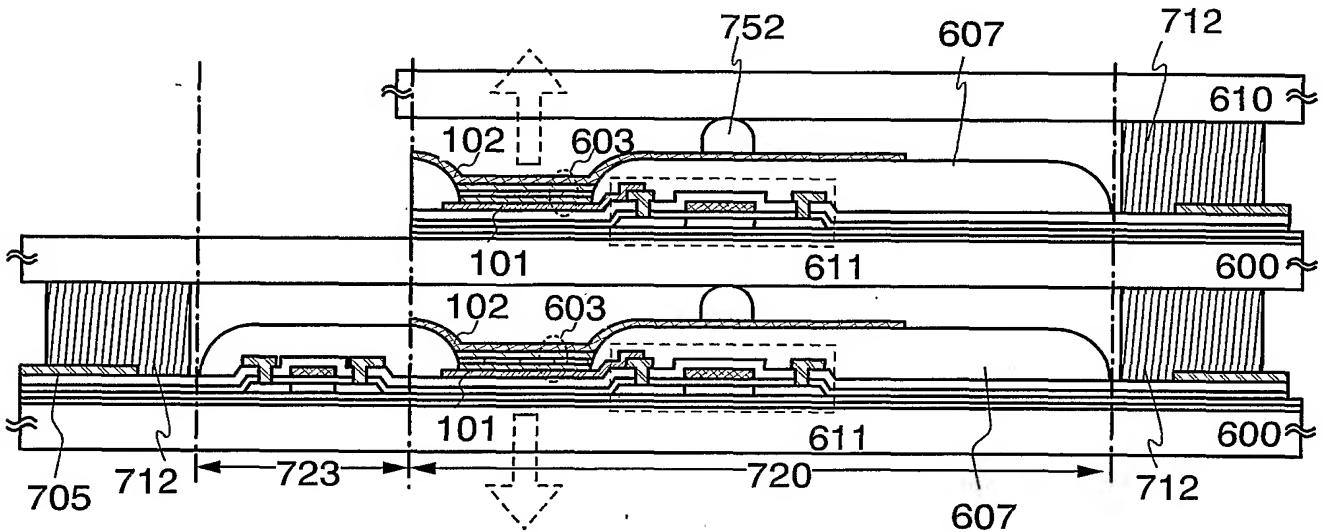


FIG. 15B

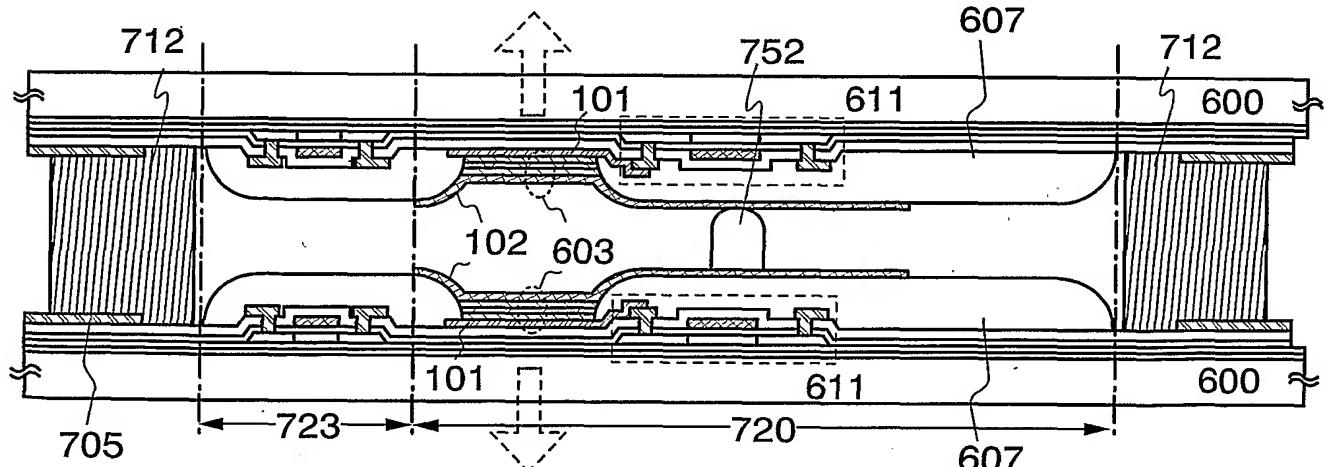


FIG. 15C

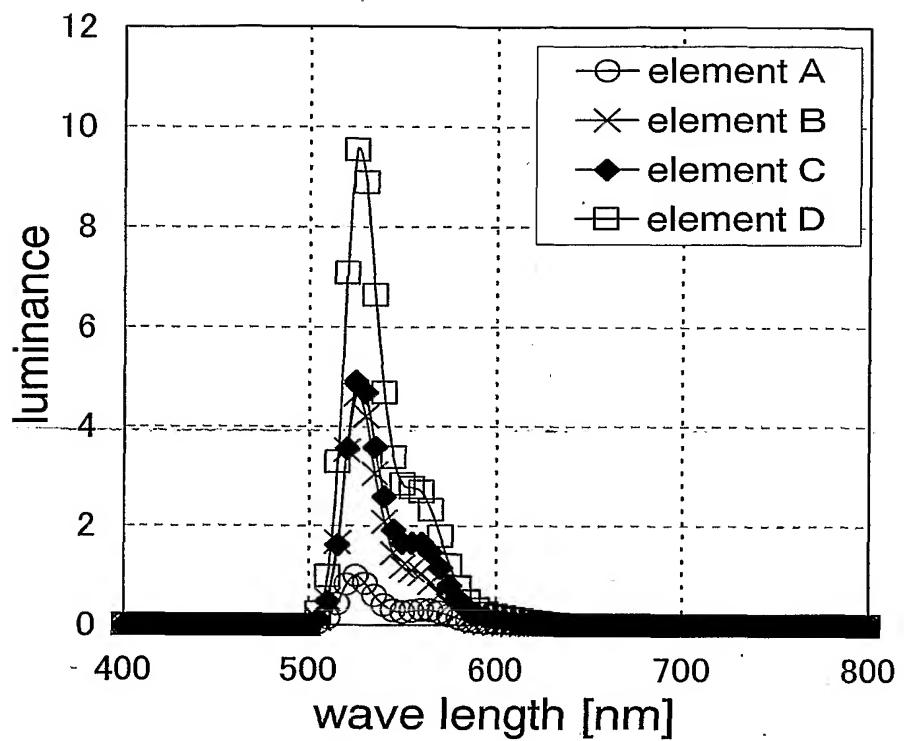


FIG. 16

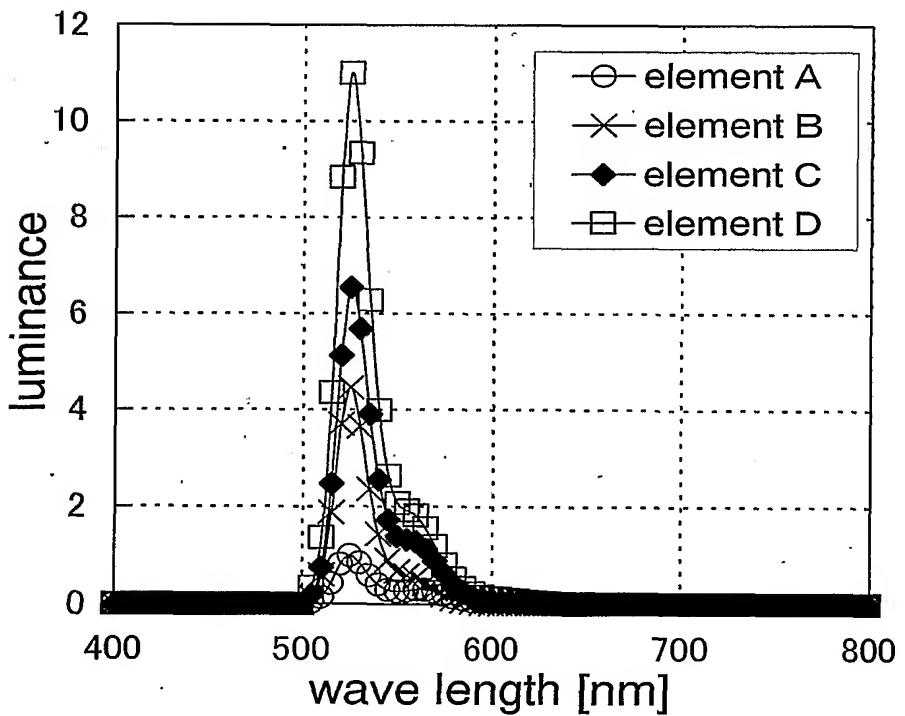


FIG. 17

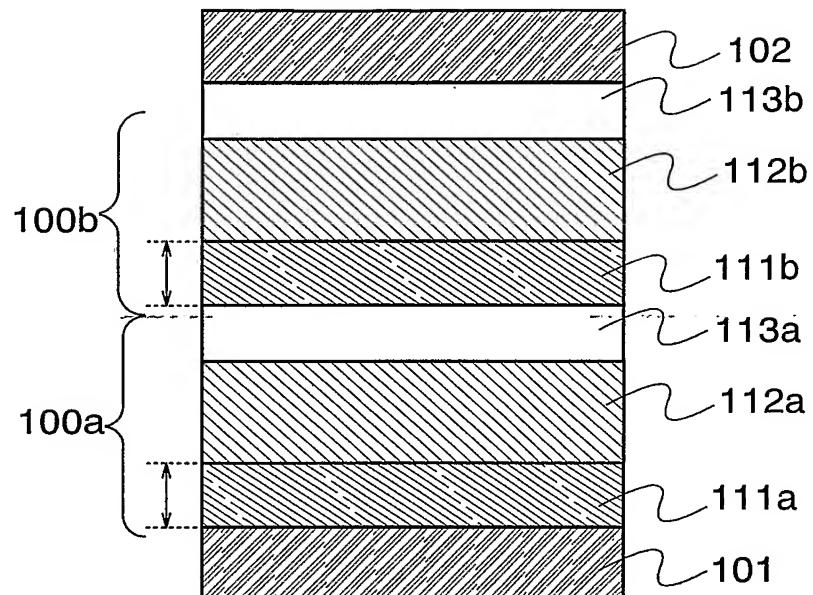


FIG. 18A

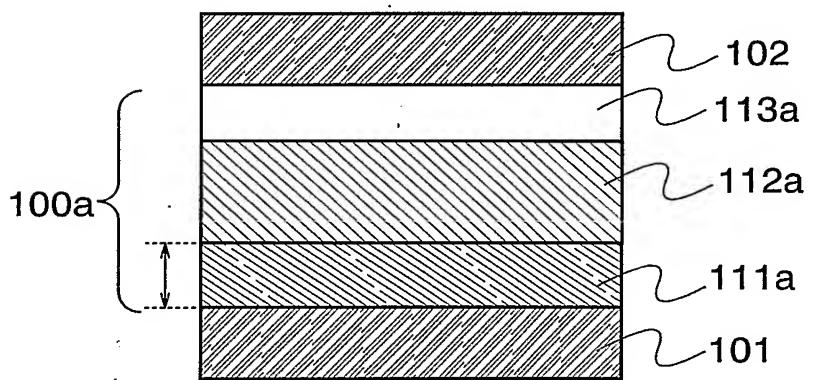


FIG. 18B

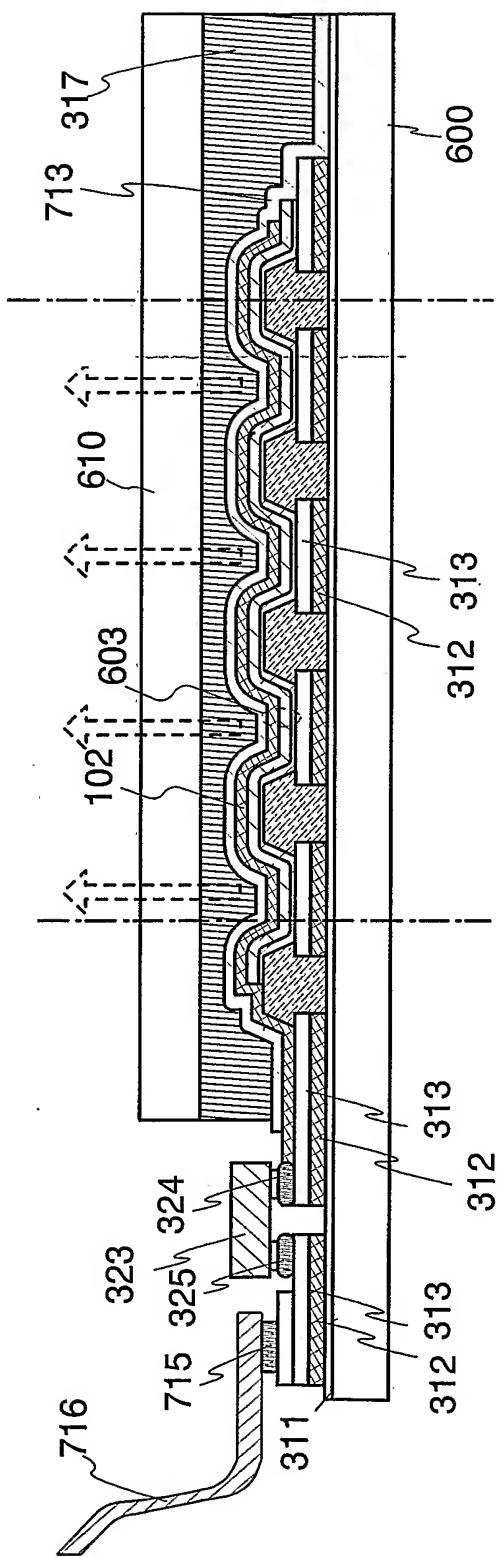


FIG. 19

EXPLANATION OF REFERENCE

100: electrode, 100R: light emitting element/unit, 100G: light emitting element/unit, 100B: light emitting element/unit, 101: electrode, 101B: light emitting unit, 101R: light emitting unit, 101a: light emitting unit, 102: electrode, 105: pixel portion, 111: layer, 112: layer, 111B: layer, 111R: layer, 111a: layer, 111b: layer, 112B: layer, 112R: layer, 112a: layer, 113: layer, 113R: layer, 113a: layer, 122: hole transporting layer, 123: light emitting layer, 124: electron transporting layer, 128: layer, 311: base insulating film, 312: electric conductor, 313: electric conductor, 317: sealing medium, 323: IC chip, 324: anisotropy conductive material, 502: light emitting device, 600: substrate, 603: light emitting element, 607: interlayer insulating film, 608: insulating film, 610: opposing substrate, 611: thin film transistor (TFT), 612: color filter, 612R: color filter, 612G: color filter, 612B: color filter, 705: connection wire, 712: sealing material, 713: passivation film, 715: anisotropy conductive material, 716: flexible printed circuit, 720: pixel portion, 721: scanning line driver circuit, 722: scanning line driver circuit, 723: signal line driver circuit, 751: inside, 752: spacer, 753: resin, 802: circuit board, 811: tuner, 812: video signal amplifier circuit, 813: video signal processing circuit, 814: control circuit, 815: signal dividing circuit, 816: audio signal amplifier circuit, 817: audio signal processing circuit, 818: speaker, 819: control circuit, 820: input portion, 831: chassis, 832: display screen, 834: operating switch, 904: capacitor element, 910: scanning line, 911: transistor, 912: signal line, 915: power supply line, 918: erasing transistor, 919: scanning line, 920: transistor, 925: transistor, 926: power supply line, 938: diode element, 9101: main body, 9102: display portion, 9201: main body, 9202: display portion, 9301: main body, 9302: display portion, 9701: display portion, 9702: display portion